



Spears[®] Manufacturing Company

Bonder Qualification Procedure for Marine Products

Spears[®] Marine Bonder Qualification Procedure (ASME B31.3)

Bonder training is required by the U.S. Coast Guard and Classification Societies to ensure approved equipment is installed safely and in the correct manner. Spears[®] Manufacturing Company offers a Bonder Qualification Program based on section A328 of the ASME B31.3 Code for Pressure Piping free of charge to ensure that the pipe fitter has been adequately trained to install quality solvent cemented, threaded and flanged joints. The program consists of the following:

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- Classroom Presentation Review of the 1-step / 2-step Cementing Process
 - Threading and Flanging Process
 - Question & Answer Segment
 - Hands-on Demonstration and Participation by Every Class Member
 - Short Test

Training cards are issued to bonders once the cemented joints pass a required hydrostatic leak test conducted to ASME requirements by Spears[®] Manufacturing Company.

To request a free training seminar or need more information please contact our Technical Service Department at productsupport@spearsmfg.net or call us at (818) 364-1611.